



BNZ 1608

1.2W LED MODULE

GSB SIGNAGE | CHANNEL LETTERS

Providing Better Solutions

 DC 12V

 IP 66

 144 LM

 140°



Product Overview

BNZ 1608 SERIES 1.2W is a compact and energy-efficient 12V LED module designed specifically for GSB boards and channel letter applications.

With a 140° wide beam angle, optimized 132mm Centre-to-Centre (C/C) spacing, and 144 lumens per module, it provides uniform brightness while reducing module consumption and shadowing.

The module is IP66 rated, suitable for indoor and outdoor installations, and comes with a 2-year warranty.

Key Features



High Efficiency
144 LM per
module



Wide **140°**
beam angle for
uniform spread



Compact body
size for tight
letter strokes



IP66 Waterproof
Construction



1.2W Low Power
Consumption



2-Year
Warranty



Optimized
132mm (C/C)
Spacing

Available Colors



12000K



10000K



3000K



Red



Blue



Green

*Other CCT and colors available on request.

Applications



GSB
Signage Boards



Acrylic Channel
Letters



Slim
Light Boxes

Electrical Specifications

Parameter	Specification
Power Consumption	1.2W / module
Input Voltage	12V DC
Luminous Output	144 Lumens / Module
Beam Angle	140°
IP Rating	IP 66
Operating Type	Constant Voltage
Max Series Run	20 Modules
Warranty	2 Years

Mechanical Specifications

Parameter	Specification
Module Dimensions	62.8 x 13.8 x 6.85
Recommended Spacing	132 mm Centre-to-Centre (C/C)
Housing Type	Injection Molded, Sealed
Mounting	Adhesive Tape / Screws

132mm refers to distance from center of one lens to the center of next lens.

Illumination Calculations

Letter Depth	Recommended Module Spacing
60-90 mm	120-132 mm (C/C)
90-110 mm	110-125 mm (C/C)
110-130 mm	100-115 mm (C/C)
Mounting	Adhesive Tape / Screws

*(C/C) refers to centre-to-centre spacing between modules.

*Reduce spacing for deeper channel letters to maintain uniform brightness.

*140° beam overlap minimizes hot spots and ensures uniform brightness.

Recommended Wiring Layout



Maximum 20 modules per series connection.



Inject power every 20 modules.



Use minimum 18AWG (0.75 sqmm) cable.



Keep PSU-to-module wire under 2 meters.



Maintain correct polarity. (+ / -)

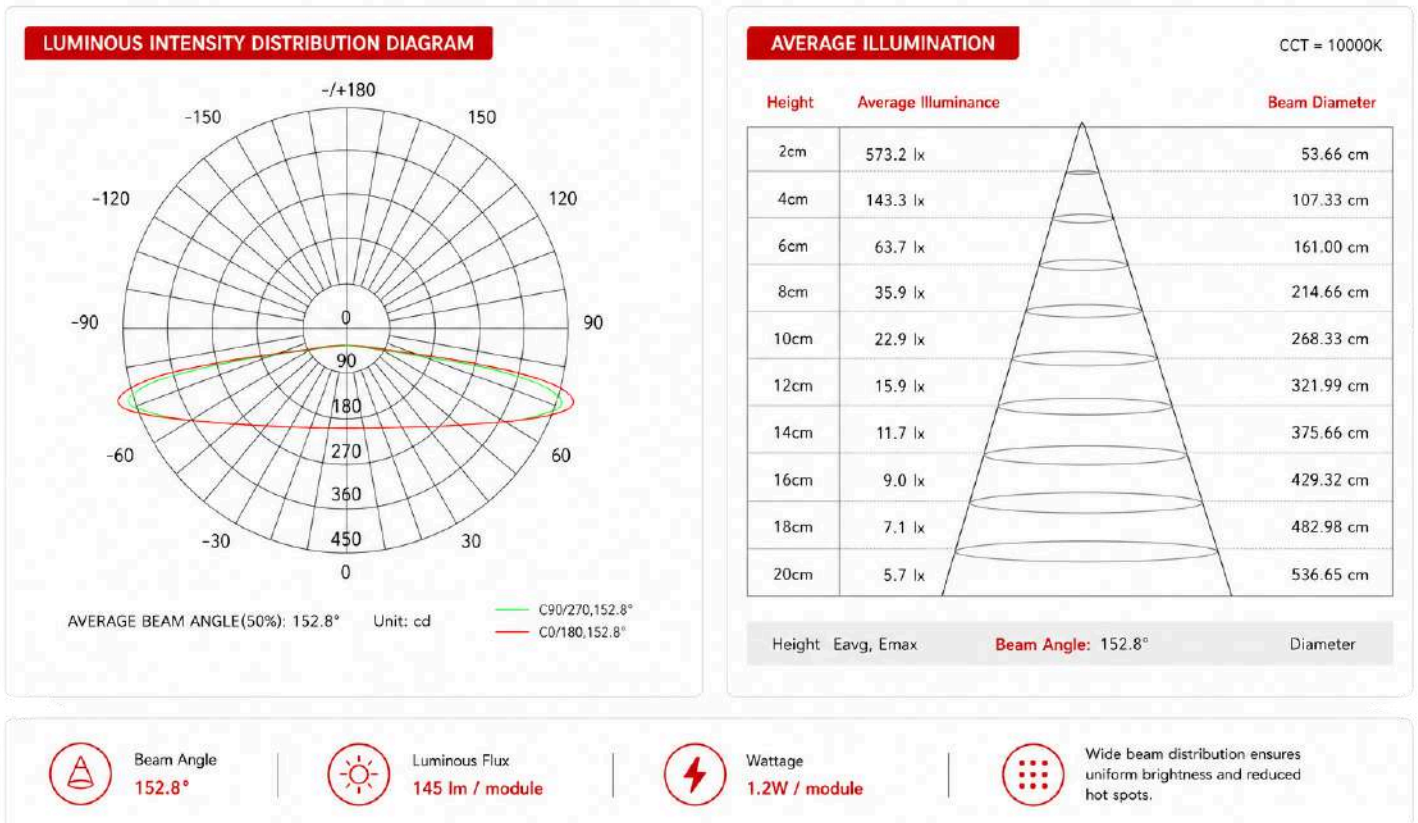


Connect load first, then power supply.



For **Large Signage**, use parallel injection wiring to avoid voltage drop.

Luminous Intensity Distribution Analysis



Power Supply Wattage Calculation (With 20% Margin)

Formula:

Total Watt = (Number of Modules x 1.2W)

Recommended PSU = Total Watt x 1.2

Example:

If 200 Modules are used:

$200 \times 1.2W = 240W$

$240W \times 1.2 = 288W$

Recommended PSU = **300W 12V**

Always select next higher standard drive capacity.

Packaging Details

Packaging Type	Quantity
Inner Box	200 Modules
Outer Carton	2000 Modules

Attention Before Installation

- Before installation, check that the product parameters are consistent with the requirements. (Seeing product specifications or product labels)
- Load voltage, current power and power supply should be matched with the product.
- Follow the instructions of wiring diagram (first connect the load and then the power supply) to avoid short circuit.
- Make sure the correct connection of positive and negative poles between products and power supply. Otherwise, the light do not turn on.
- Make sure the power cord firmly screwed into the terminal and a should not be pulled out by hands.
- The terminal should have insulation waterproof and anti-corrosive treatment.
- After installation, the fabric light box must be covered with cloth within 48 hours.
- Please avoid leaving the light box idle for a long time.

Important Installation Notes

- Use regulated 12V DC power supply.
- Do not exceed 20 modules in one series chain.
- Seal all exposed joints properly.
- Avoid voltage drop in long runs.
- Test illumination before acrylic fitting.
- Installation should be performed by trained technician.

Warnings

- Do not disassemble or retrofit the light. Do not touch the surface of the light with a sharp object.
- Do not do live-line working during installation especially for high voltage product.
- Do not use any organic chemical solvents Use neutral glass adhesive to fix this product and it needs to be dried 24 hours in the open environment after operation.
- Treat the ends and the circuit connection points that are not connected to the main line with insulation, waterproof, and anti-corrosion in the installation.
- Use 18AWG (0.75mm² cross-sectional area) or thicker core wire to avoid adverse consequences caused by overheating, if the power cable need to lengthen.
- Make sure the input voltage meets the requirements and lines are connected correctly before lighting on.
- This product is for signage, and do not use as general lighting.
- Series connection within the maximum run.
- The length of the power cable between the power supply and the led strip should not exceed 2m. Otherwise, large circuit loss will lead to inconsistent brightness.
- Installation, maintenance and repair should be operated by a qualified technician.

Statements

- Repair should be operated by a qualified technician, if the external circuit or main line of this product is damaged.
- The parameters given in this manual are typical values and for reference only.
- All illustrations and drawings in this manual are for reference.
- This product is subject to change without notice.

Recycling

- LED lighting products belongs to electronic products, please do recycling treatment according to the relevant WEEE directives.

Common Faults and Troubleshoot

Quick Guide		
Problems	Reasons	Solutions
All LEDs can not light ON	No electric supply	Fix the short circuit problem
	Automatic power protection from the open or short circuit in output of the power supply	
	Wrong connection of power supply	
LEDs can not light on partly	Some switching mode power supplies are not powered	Correctly connection
	Power supply line error	
	Mistaken wire connection of some of products	
Brightness of LED is inconsistent or insufficient	Power overloaded	Replace with more powerful power
	Power supply circuit excessive consumption	Make sure the working voltage of the product within 25% of standard voltage, or keep balance by circuit power consumption
	Excessive quantities in series connection of the product	Reduce the quantities of the product in series connection to meet requirement
LED flicker	Connection point fault	Remove bad connection point
	Switching power supply failure	Replace a new power supply
	Wrong Installation or use of products	Please follow the instructions